



- Remove the pad cover
  
- Remove both of the thoracic pads to expose the truss nuts
  
- Remove both the Philips head screws from the carbon fiber bar.
  
- Detach thoracic plate from carbon fiber bar and move to desired location left or right.
  
- Relocate truss nuts as necessary to align with holes in carbon fiber bar.
  
- Press thoracic plate back in place against carbon fiber bar.
  
- Secure thoracic plate with Philips head screws and star washers.
  
- Reapply both thoracic pads and pad cover.