

- Remove the pad covers
- Remove Pad to expose bolt heads
- Using a 5/32" or 4mm Allen wrench remove the two bolts securing the pad to the PACU. There is no need to remove the PACU from the orthosis.
- The Sternal Plate may now be moved left or right.
- When the desired location is reached reinsert the two bolts through the Sternal Plate to line up with the threaded holes in the PACU. Tighten the bolts carefully so as not to cross thread them. Hand tighten the bolts to secure the Sternal Plate to the PACU- DO NOT OVERTIGHTEN.
- Reapply the sternal pad and pad cover.

